## Preliminary Amendment of U.S. National Stage for International Application PCT/EP2003/008339 filed July 29, 2003

## In the Claims:

Please cancel claims 1-7, without prejudice, and add new claims 8-16, in accordance with the following complete listing of all claims ever presented. This listing of claims replaces all prior versions, and listings, of the claims in the instant application:

Claims 1-7 (Canceled)

Claim 8 (New): A process for producing conjugated linoleic acid, said process comprising:

- (a) isomerizing a linoleic acid lower alkyl ester in the presence of an alkali metal alcoholate to form a conjugated linoleic acid lower alkyl ester;
- (b) saponifying the conjugated linoleic acid lower alkyl ester in the presence of an aqueous lye to form a saponification product; and
  - (c) neutralizing the saponification product with phosphoric acid.

Claim 9 (New): The process according to claim 8, wherein the linoleic acid lower alkyl ester corresponds to the general formula (I):

$$R^1CO-OR^2$$
 (I)

wherein R<sup>1</sup>CO represents an acyl linoleyl group and R<sup>2</sup> represents a linear or branched alkyl group having from 1 to 5 carbon atoms.

Claim 10 (New): The process according to claim 8, wherein the isomerization is carried out at a temperature of from 90 to 150°C.

Claim 11 (New): The process according to claim 8, wherein the saponification is carried out at a temperature of from 40 to 90°C.

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Claim 12 (New): The process according to claim 8, wherein the saponification is carried out until from 80 to 100% by weight of the conjugated linoleic acid lower alkyl ester is saponified.

Claim 13 (New): The process according to claim 8, wherein the saponification product is neutralized at a temperature of from 50 to 90°C.

Claim 14 (New): The process according to claim 8, further comprising phase separation following neutralization.

Claim 15 (New): The process according to claim 14, wherein the phase separation is carried out at a temperature of from 50 to 100°C.

Claim 16 (New): A process for producing conjugated linoleic acid, said process comprising:

(a) isomerizing a linoleic acid lower alkyl ester corresponding to the general formula (I), in the presence of an alkali metal alcoholate to form a conjugated linoleic acid lower alkyl ester, wherein the isomerization is carried out at a temperature of from 90 to 150°C:

## $R^{1}CO-OR^{2}$ (I)

wherein R<sup>1</sup>CO represents an acyl linoleyl group and R<sup>2</sup> represents a linear or branched alkyl group having from 1 to 5 carbon atoms;

- (b) saponifying the conjugated linoleic acid lower alkyl ester in the presence of an aqueous lye to form a saponification product, wherein the saponification is carried out at a temperature of from 40 to 90°C; and
- (c) neutralizing the saponification product with phosphoric acid at a temperature of from 50 to 90°C.